

Date: Friday, 23/05/2008 8:28:02 AM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : PLUG
Job Number : 39432	
Estimate Number : 10930	
P.O. Number :	Part Number : D2057
This Issue : 23/05/2008 S.O. No. :	Drawing Number : D2057 REV B
Prsht Rev. : NC	Project Number : N/A
First Issue : / / Type : MACHINED PARTS	Drawing Revision : B
Previous Run : 39038	Material :
Written By :	Due Date : 30/05/2008 Qty: 20 Um: Each
Checked & Approved By :	
Comment : Est D 02.08.22 Make in Cobra KJ	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	M6061T6R0750	6061-T6 Round Bar .750"
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(21)



Comment: Qty.: 0.1050 f(s)/Unit Total : 2.1000 f(s)
 6061-T6 Round Bar .750"

Material: 6061-T6 (QQ-A-225/8) Ø0.75 Rod
 (M6061T6R0.750)

Batch M103857 DIP/mmF 08/05/25

PTO →

2.0	HARDINGE	HARDINGE CNC LATHE SMALL
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(21)

**Comment:** HARDINGE CNC LATHE SMALL

Make as per Dwg D2057 and Folio FA260.

Break all sharp edges 0.015 max. Do not drill Ø0.191

DIP/mmF 08/05/25

3.0	QC6	DIMENSIONAL CHECK
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(21)

**Comment:** DIMENSIONAL CHECK

DIP/mmF 08/05/25

4.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Identify and Stock

Location GA

SB 08/05/26

(21)

5.0	QC21	FINAL INSPECTION/W/O RELEASE
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**Comment:** FINAL INSPECTION/W/O RELEASE

Job Completion



MF 08-05-26

Dart Aerospace Ltd




W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	
08.05.23	2	DIMS 0.430 NOW 0.402 0.425 0.397 TO FIT D2011-103/-104 HAM	RA	08.05.23	ALL	RA QSI 042 08.05.23		

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____
 QA: N/C Closed: _____ Date: _____

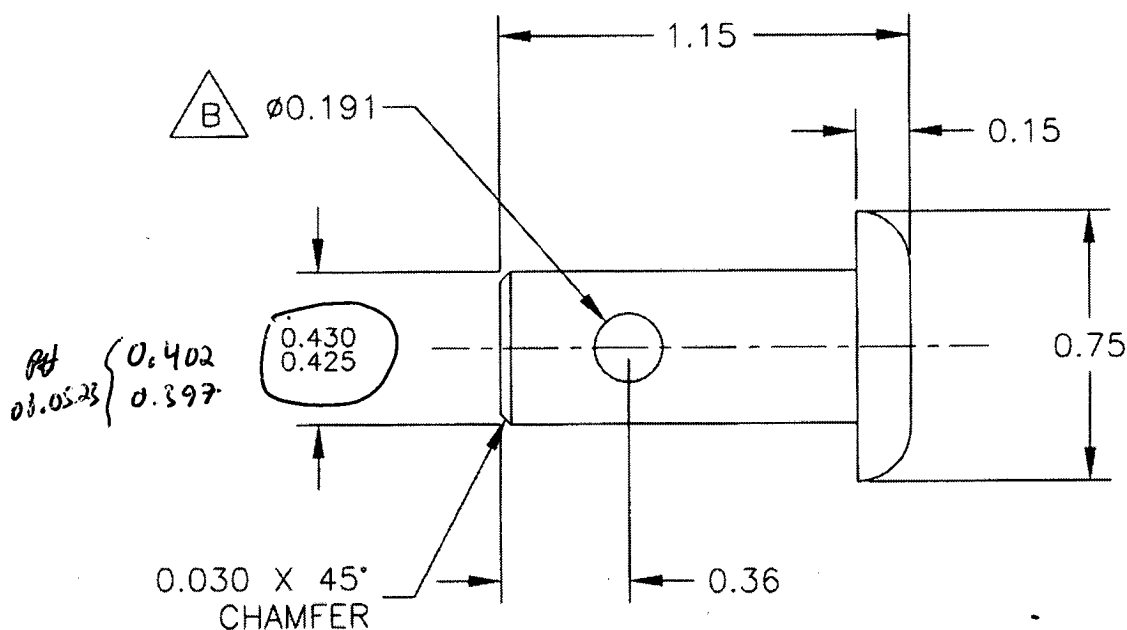
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN JB		DRAWN BY 	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED 	APPROVED 	DRAWING NO. D2057	REV. B SHEET 1 OF 1	
DATE 98.10.15		TITLE PLUG	SCALE 2:1	
A	92.03.13	NEW ISSUE		
B	98.10.15	REDRAWN 0.191 DIA WAS 0.187 DIA (TSR A1100)		

RELEASED
98.10.16 PS



u039432

MATERIAL: 6061-T6 ROD (QQ-A-225/8)
FINISH: NONE
BREAK ALL SHARP EDGES 0.015 MAX
TOLERANCES PER DART QSI 018 UNLESS OTHERWISE NOTED

